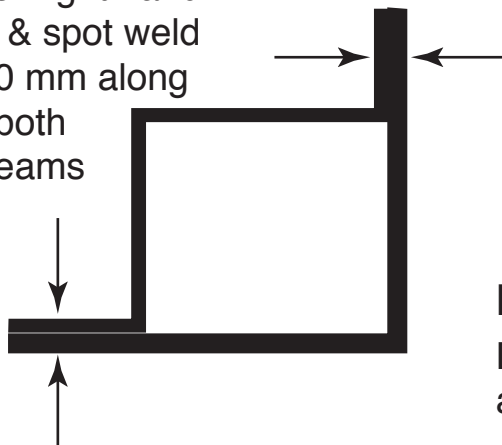


1. Assemble and clamp left and/or right hand sections & spot weld every 50 mm along both seams



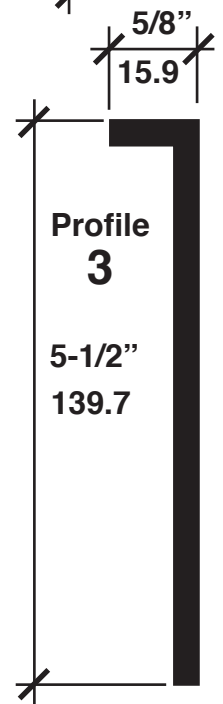
2. Mark out and cut strut angles on each end to length,
3. Assemble end plates and intermediate plate using right or left hand side of jig. & weld.

Note:

Dimensions are in inches and millimetres (under)

Strut cutting angles:

Front: Vertical = 76°
 Front: Horiztl = 66°
 Rear: Vertical = 97°
 Rear: Horiztl = 115°



Bristol 405 Front Bumper Support Bracket Profile Diagram For One Pair

Also see Profile Dimensions sheet

Not to Scale

Drawn: Philip Leahy 1973 & 2013

SHEET 2 OF 3